

**Safety Data Sheet**  
**76203 Cutting Oil**

**SECTION I - IDENTIFICATION**

**PRODUCT IDENTIFIER:** 76203 Cutting Oil  
**PRODUCT CODE:** 569020002-16AR  
**RECOMMENDED USE:** Penetrant and Cutting Oil  
**RESTRICTIONS ON USE:**  
**COMPANY NAME:** Osborn, LLC  
**COMPANY ADDRESS:** 2350 Salisbury Road, Richmond, IN 47374  
**COMPANY PHONE:** 765-965-5333  
**EMERGENCY PHONE:** 800-255-3924

**SECTION II – HAZARDS IDENTIFICATION**

**CLASSIFICATION:** Flammable Aerosol: Category 1

Liquefied Gas

**HAZARD STATEMENT(S): DANGER:** Extremely Flammable Aerosol. Contains gas under pressure; May explode if heated.

This product contains the following percentage of chemicals of unknown toxicity: 0%

**PRECAUTIONARY STATEMENTS:** Keep away from heat, sparks, open flames, and hot surfaces. -No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Store in a well-ventilated place.

**SYMBOL:**



**HAZARDS NOT OTHERWISE CLASSIFIED:** N/A

**SECTION III – COMPOSITION/INFORMATION ON INGREDIENTS**

| HAZARDOUS INGREDIENT | CAS NUMBER | PERCENT |
|----------------------|------------|---------|
| Propane/n-Butane     | 68476-86-8 | 20-25%  |

**SECTION IV - FIRST AID MEASURES**

**EYES:** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

**INGESTION:** If swallowed: Immediately call a poison center or doctor. Do NOT induce vomiting.

**INHALATION:** Move to fresh air. If breathing difficulty persists, seek medical attention.

**SKIN:** Wash thoroughly with soap and water. Seek medical attention if irritation develops.

**ACUTE HEALTH HAZARDS:** Eyes: redness, tearing, blurred vision

Skin: defatting and dermatitis

Inhalation: Anesthetic, respiratory irritation, Central Nervous System depression

Oral: abdominal irritation, nausea, vomiting, and diarrhea

**CHRONIC HEALTH HAZARDS:** None known

**NOTE TO PHYSICIAN:** There is no specific treatment regimen. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

**SECTION V – FIRE-FIGHTING MEASURES**

**EXTINGUISHING MEDIA:** Dry chemical, foam, or Carbon Dioxide (CO<sub>2</sub>).

**UNSUITABLE EXTINGUISHING MEDIA:** Water spray/stream.

**SPECIAL FIRE FIGHTING PROCEDURES:** Wear NIOSH approved Self Contained Breathing Apparatus with a full face piece operated in a positive pressure demand mode with full body protective clothing when fighting fires. Avoid contact with skin and breathing smoke, fumes, and decomposition products. Cool fire exposed containers with water fog to prevent bursting.

**Safety Data Sheet**  
**76203 Cutting Oil**

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Contents under pressure. Exposure to temperatures above 120°F may cause bursting. Flammable.

**HAZARDOUS COMBUSTION PRODUCTS:** Oxides of carbon

**SECTION VI – ACCIDENTAL RELEASE MEASURES**

**PERSONAL PROTECTIVE EQUIPMENT:** Refer to section VIII for proper Personal Protective Equipment.

**SPILL:** Absorb with non-combustible material like vermiculite, sand or earth and rinse with small amount of soapy water. Do not allow to drain into sewers or storm drains. Dispose of in accordance with local, state and federal regulations.

**WASTE DISPOSAL:** Dispose of contents in accordance with federal, state, and local regulations. Do not dump in sewers. Wrap container and place in trash collection, do not puncture, incinerate, or reuse container.

**RCRA STATUS:** Product should be fully characterized prior to disposal (40 CFR 261).

**SECTION VII – HANDLING AND STORAGE**

**HANDLING AND STORAGE:** Protect from sunlight. Store in a well ventilated place. Do not expose to temperatures exceeding 50°C/122°F. Pressurized container: Do not pierce or burn, even after use.

**OTHER PRECAUTIONS:** Keep out of the reach of children.

**INCOMPATIBILITY:** Strong alkalis, oxidizers, bases, reactive metals, and natural rubber

**SECTION VIII – EXPOSURE CONTROLS/PERSONAL PROTECTION**

| HAZARDOUS INGREDIENT | OSHA PEL | ACGIH TLV |
|----------------------|----------|-----------|
| Propane/n-Butane     | 1000 ppm | 1000 ppm  |

**ENGINEERING CONTROLS / VENTILATION:** Use only outdoors or in a well-ventilated area.

**RESPIRATORY PROTECTION:** Wear NIOSH/MSHA approved respiratory protection if exposure limits are exceeded.

**PERSONAL PROTECTIVE EQUIPMENT:** Safety glasses

**ADDITIONAL MEASURES:** Wash hands thoroughly after handling.

**SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES**

**APPEARANCE:** Brown to Amber Mist

**ODOR:** Solvent odor

**ODOR THRESHOLD:** N/D

**pH:** N/A

**MELTING POINT/FREEZING POINT:** N/D

**INITIAL BOILING POINT AND BOILING RANGE:** > 390°F

**FLASH POINT:** N/D

**EVAPORATION RATE:** N/D

**FLAMMABILITY(solid/gas):** Extremely Flammable Aerosol

**UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS:**

**LOWER FLAMMABILITY LIMIT:** N/D

**UPPER FLAMMABILITY LIMIT:** N/D

**EXPLOSIVE LIMIT LOWER (%):** N/D

**EXPLOSIVE LIMIT UPPER (%):** N/D

**VAPOR PRESSURE (mm Hg):** N/D

**VAPOR DENSITY (AIR=1):** N/D

**RELATIVE DENSITY (H2O=1):** 0.91 - 0.94 @ 77° F (25° C)

**SOLUBILITY(IES):** 0% in water

**PARTITION COEFFICIENT: n-OCTANOL/WATER (Kow):** N/D

**AUTOIGNITION TEMPERATURE:** N/D

**DECOMPOSITION TEMPERATURE:** N/D

**VISCOSITY:** N/D

**SECTION X – STABILITY AND REACTIVITY**

**REACTIVITY:** None Known

**Safety Data Sheet**  
**76203 Cutting Oil**

**CHEMICAL STABILITY:** Stable

**POSSIBLE HAZARDOUS REACTIONS:** None Known

**CONDITIONS TO AVOID:** Temperatures greater than 122°F and sources of ignition.

**INCOMPATIBLE MATERIALS:** Strong alkalis, oxidizers, bases, reactive metals, and natural rubber

**HAZARDOUS DECOMPOSITION PRODUCTS:** Oxides of carbon, various hydrocarbons

**SECTION XI – TOXICOLOGICAL INFORMATION**

**TOXICOLOGICAL INFORMATION:** Not Established

**ROUTES OF ENTRY:** Eyes, Ingestion, Inhalation, Skin

**EYES:** Causes irritation, burning, redness, tearing.

**INGESTION:** May cause gastrointestinal irritation, nausea, diarrhea, vomiting. harmful if swallowed.

**INHALATION:** May cause irritation to the respiratory tract.

**SKIN:** May cause irritation, localized defatting. Redness and itching or burning sensation may indicate excessive exposure.

**MEDICAL CONDITION AGGRAVATED:** Pre-existing disorders of the skin, respiratory system, and eyes will be aggravated by over exposure.

**ACUTE HEALTH HAZARDS:** Eyes: redness, tearing, blurred vision

Skin: defatting and dermatitis

Inhalation: Anesthetic, respiratory irritation, Central Nervous System depression

Oral: abdominal irritation, nausea, vomiting, and diarrhea

**CHRONIC HEALTH HAZARDS:** None known

**CARCINOGENICITY:** OSHA: No ACGIH: No NTP: No IARC: No OTHER: CA Prop 65

**SECTION XII – ECOLOGICAL INFORMATION**

**ECOTOXICITY:** Not Established

**PERSISTENCE AND DEGRADABILITY:** This product is biodegradable.

**BIOACCUMULATIVE POTENTIAL:** This product is not expected to bioaccumulate.

**MOBILITY IN SOIL:** This product is mobile in soil.

**OTHER ADVERSE EFFECTS:** None Known

**SECTION XIII – DISPOSAL CONSIDERATIONS**

**WASTE DISPOSAL:** Dispose of contents in accordance with federal, state, and local regulations. Do not dump in sewers. Wrap container and place in trash collection, do not puncture, incinerate, or reuse container.

**RCRA STATUS:** Product should be fully characterized prior to disposal (40 CFR 261).

**SECTION XIV - TRANSPORT INFORMATION**

**PROPER SHIPPING NAME:** Aerosols

**HAZARD CLASS/DIVISION:** 2.1

**UN/NA NUMBER:** UN 1950

**PACKING GROUP:** N/A

**AIR SHIPMENT**

**PROPER SHIPPING NAME:** Aerosols, flammable

**HAZARD CLASS/DIVISION:** 2.1

**UN/NA NUMBER:** UN 1950

**PACKING GROUP:** N/A

**SHIPPING BY WATER:**

**VESSEL (IMO/IMDG)**

**PROPER SHIPPING NAME:** Aerosols, Ltd. Qty.

**HAZARD CLASS/DIVISION:** 2.1

**UN/NA NUMBER:** UN 1950

**PACKING GROUP:** N/A

**ENVIRONMENTAL HAZARDS WATER:** N/A

**Safety Data Sheet**  
**76203 Cutting Oil**

**SECTION XV - REGULATORY INFORMATION**

**TSCA STATUS:** All Chemicals are listed or exempt.

**CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT):** None

**SARA 311/312 HAZARD CATEGORIES:** Fire Hazard

**SARA 313 REPORTABLE INGREDIENTS:** None

**CLEAN WATER ACT:** None

**STATE REGULATIONS:** This product can expose you to chemicals including Cumene, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**INTERNATIONAL REGULATIONS:** All components are listed or exempted.

**VOLATILE ORGANIC COMPOUNDS (VOC):** 24.83%

**NFPA HEALTH:** 1

**NFPA FLAMMABILITY:** 2

**NFPA REACTIVITY:** 0

**NFPA OTHER:** None

**HMIS HEALTH:** 1

**HMIS FLAMMABILITY:** 2

**HMIS REACTIVITY:** 0

**HMIS PROTECTION:** A

**SECTION XVI - OTHER INFORMATION**

**PREPARATION BY:** Andrew Bach

**DATE PREPARED:** 01/06/2014

**REVISION DATE:** 01/31/2019

N/A = Not Applicable; N/D = Not Determined

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